

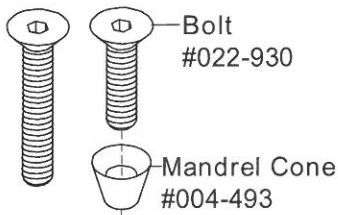
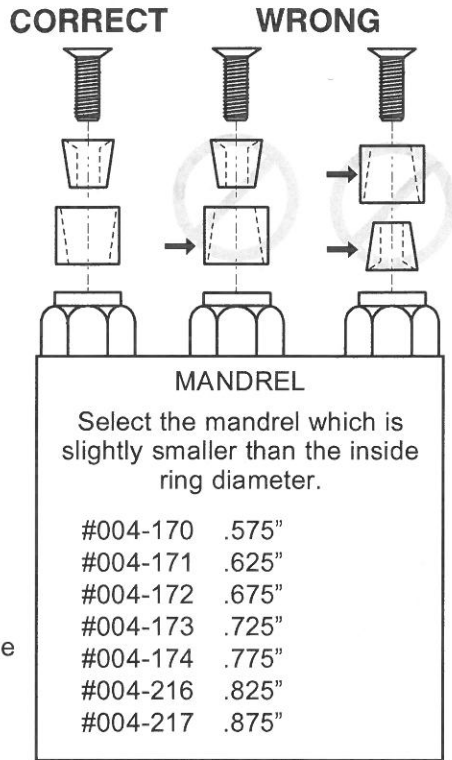
• HORIZONTAL POSITION •  
INSIDE RING HOLDER ASSEMBLY FOR VISES

**INSTRUCTIONS:**

Insert bolt through the mandrel cone and place into the tapered end of the mandrel selected (See illustration).

Position ring around the selected mandrel. Turn the bolt into the ring holder frame with the supplied wrench until the ring is snug.

**DO NOT OVERTIGHTEN**  
Damage may occur to ring.



Ring Holder Frame #004-492

Secure ring holder in a jewelers vise while working on ring.



**#004-847**  
Complete Assembly

5/32" Hex Wrench #002-429



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